



CHR. BOCK & SOHN  
VERPACKUNGSANLAGEN



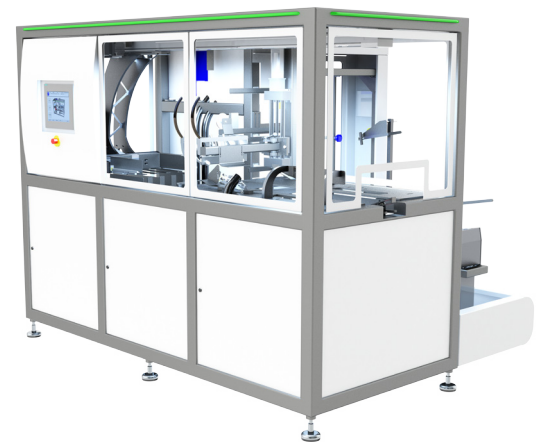
## BWA 25-V

„wrap-around“ cartonizer

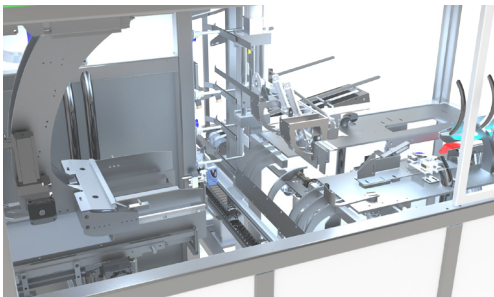
As a convincing service partner we provide you with thorough advice and service before and during the order processing and of course beyond this, with a reliable after sales service. Design, mode of operation and handling of our machines are always state of the art in technology.

### RANGE OF APPLICATION

**Fully automatic cartonizer for blocks and plates**, especially developed for the gentle packaging of food fats. Carton weights of up to 25 kg, achieved by combining packages with an individual weight between 1 kg and 25 kg. Especially wrapped products with flaps reacting sensitive to any contact are properly assembled and cartonized with maximum precision. The stainless steel design of the BWA 25-V ensures highest hygienic standards for the application in food industry.



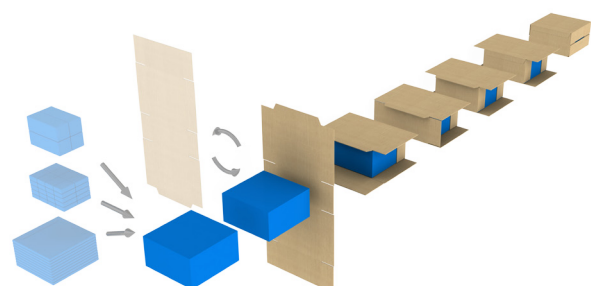
### GENERAL INFO



The product and carton transport is realized via servo-controlled linear actuators, which are complemented by proven conventional drive systems. The robust system is characterized by maximum flexibility. The adjustment motors allow a rapid, fully automatic switch over to other formats, ensuring shortest changeover times. This also includes parameters of sensors, glue position and the different speeds that are stored format-dependent.

### FUNCTION

The product is supplied via the infeed conveyor of the cartonizer and placed onto a platform for accumulation followed by the stacking from bottom up. The full stack is pushed horizontally into the upright standing carton blank which is then folded around it. Hot melt glue is economically applied at the exact position, followed by the closure of the side flaps giving the box its stable shape. The finished carton box leaves the machine in line with the inlet. If needed the machine can be equipped with a turning station.





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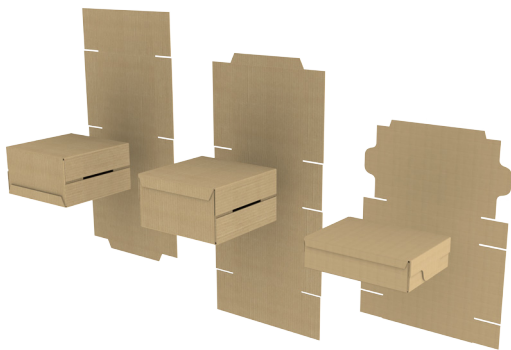
## TECHNICAL FACTS

## cartonizer BWA 25-V

supported carton box weights:	8 kg - 25 kg
weight of packages:	1 kg - 25 kg
carton sealing:	hot melt
energy consumption:	7 kW in total
weight of machine:	2,4 t
handling:	line supervision (1 person)



## ADVANTAGES



### clear advantages ...

- robust and compact design
- intuitive operation via colour touch screen
- fully automatic format change
- very small footprint
- huge carton hopper
- clear and well arranged working area
- maintenance-free machine concept
- ‚Beluga Clean-Line‘ for function and design
- ‚Mood-Line‘ with enhanced optical status signal
- world wide teleservice via internet
- well established technical concept - made in Germany

## ACCESSORIES

### ... and everything that goes with it

- control scale for carton content
- ‚Cartonless‘ stacking of packages without cardboard
- carton turning station
- various transport systems

### best combinable with ...

- block wrapping machines DKS 2000, DKS 500 and SAB 150
- plate wrapping machines BPM 2000 and BPM 200
- palletizer BPR 25

